

# **Leading Innovative Professional**

Provider for Indoor LED Lighting System Solution with High Reflex Indirect Lighting Technology

MY LUMENS TECHNOLOGY 明月光科技







## **About MY LUMENS**

MY LUMENS is the leading&innovative indoor LED lighting solutions provider for healthy and high efficiency led lighting, applications mainly focus on school lighting, hospital lighting, high-end office lighting market.

As a Japanese base company, the product mainly originated from Japanese leading technology (Furukawa material MCPET with indirect led lighting solution). Many innovation designs and patents were released base on the professional R&D team since 2009.

The main products are T8 led tubes, Baselight ,downlight, FPL, linear light, and back-lit panel light, troffer, and are widely used at Louis Vuitton ,Prada,Gucci,TBS, Kubota, Mitsubishi, Honda, ASE Taiwan, CLP HK etc., such kinds of famous companies all over the world.

MY LUMENS will bring to you the amazing lighting experience with patented HRIL technology, offering to end customer with high efficiency (up to 200lm/w), high uniformity with low glare, more healthy light with less blue light and flicker free. Our end customers are always satisfied and confident for the Japanese standard quality level with high reliability as very low defect and good after service.

## **Partners**

We are strategic partner with Furukawa Japan and Taihe Chemical Japan at Asian market.

We have many lighting solutions and joint develop together with many famous lighting source company --Cree/Lumileds(Downlight and LED Signboard Solutions), SAMSUNG and OSRAM(T8 Tube and Panel Lighting Solutions), some solutions have been used in their reference design.

## **R&D Team**

With more than 10 years' working experience at the world's leading lighting company(PHILIPS/CREE) before, our R&D team can offer the world class design for optics solutions, heating solutions and power supply solutions.

## **Patent**

We have lots of new patents and innovation designs for almost all our products.



New technology MCPET inside

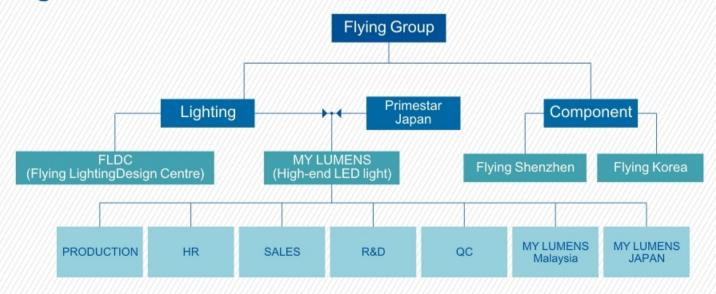


Mid-power LEDs solution



Good heat management, high PF Driver

# **Organization Structure**



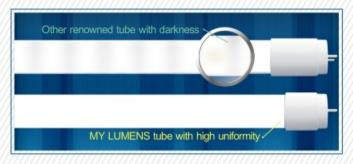
# **LED Lighting Design House**

# **Structure Design**

We use MCPET in our LED light, and MCPET is the excellent optical reflection material, our Tube structure design is based on the optical utilization principle, good uniformity is from the special structure design

The difference of "MY LUMENS" and "Other companies" Tubes

		Others
Power	11W	18W
Lighting Sources	Mid-power (LM80 Test)	SMD 2835
LEDs	63-100pcs	120-160pcs
Luminous Flux	2000lm	1600lm
Light Efficacy	180lm/w	90lm/w
Structure	MCPET inside	Normal
Patent of Tube light structure	YES	NO



Structure of MY LUMENS Tube
MCPET inside "MY LUMENS"LED Tube light

Structure of MY LUMENS Tube



# **Optical Design**

We use MCPET in our LED light, and MCPET is the excellent optical reflection material, our Tube structure design is based on the optical utilization principle, good uniformity is from the special structure design

## The advantage of MCPET

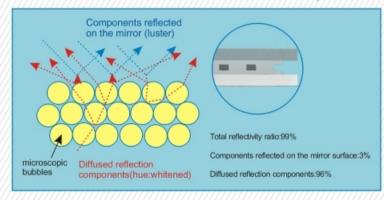
- ◆ Excellent optical reflection performance
- ◆ Total reflection rate 99%,the diffuse reflection is 96% among there
- It is effective to the illuminance improvement and the conservation of energy of the signboard
- → The processing and construction are easy

Heat durability, Flame-retarding, Environmental performance









# Thermal Design

To meet our design goal,we adopt the standard heat sink to achieve thermal cooling,we offer the standard Tube based on the thermal design.the heat sink and Thermal simulation,pictures below.

The solder temperature is 45-50 C,so the life time for led will be longer a lot than others.



Thermal simulation



Figure:

PCB mounted on heat sink/housing

# **MY LUMENS Products**

## T8 LED TUBE

;	Series	Model	Power (W)	Luminous flux(lm)	Light efficacy (Im/W)	LED Chip	CCT (K)	CRI (Ra)	Beam Angle (* )	Input (AC-V)	Base Type	Driver	Remark
Т8	600mm	MY-T8065087102E	7W	1000lm	143lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%
T8 1200mm	High Effective	MY-T81250716202E	16W	2000lm	125lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%
	Standard	MY-T81250716232E	16W	2300lm	145lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%
	High Efficiency	MY-T81250812202E	12.5W	2000lm	160lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%
	High Efficiency	MY-T81250811202E	11W	2000lm	180lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%
T8 1500mm	Standard	MY-T81550820302E	20W	3000lm	150lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%
	High Efficiency	MY-T81550820342E	20W	3400lm	170lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%
	High Efficiency	MY-T81550825402E	25W	4000lm	160lm/w	Mid-power LED	5000K	80	210	100-240	G13	Single side Input internal	EMC No ficker PF>0.9 THD<20%

<sup>\*</sup> The above Im/w is base on 5000K CCT, and other color temperature 3000K,4000K,6000K,6500K could be optional.

## FPL

Series	Replace Model	Model	Power (W)	Luminous flux(lm)	Light efficacy (lm/W)	LED Chip	CCT (K)	CRI (Ra)	Beam Angle (°)	Input (AC-V)	Dimension L*W*H(mm)	Base Type	Driver	Remark
240mm	FPL18EX FPL27EX	MY-FP2450810112A	10W	1,100	110						240×39×29			
	FHP23EL	MY-FP2450808112A	8W	1,100	138						240×39×29	Internal	EMC No ficker	
	FPL32EL FPL36EX	MY-FP4150812142A	812142A 12W 1,400 1	110	Mid-power LED	5.000	83	210	100-240	410×39×29	2G11			
	FHP32EL	MY-FP4150812172A	12W	1,700	142	mid-power EED	3,000	05	210	100-240	410.33.23	2011	IIIterriai	PF>0.9 THD<20%
560mm	FPL45EL FPL55EX	MY-FP5650817192A	17W	1,900	110						560×39×29			
		MY-FP5650817232A	17W	2,350	138						300 ~ 33 ~ 23			

<sup>\*</sup>The above Im/w is base on 5000K CCT, and other color temperature 3000K,4000K,6000K,6500K could be optional.

# Down Light

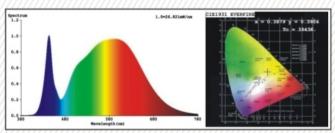
Series	Model	Power L	Luminous flux(lm)	Light efficacy (lm/W)	LED Chip	CCT (K)	CRI (Ra)	Beam Angle (* )	Input (AC-V)	Dimensi	Driver	
		(W)								W * H(mm)	Hole dia.(mm)	Dilver
Finch	MY-08S-D5-E56	8W	1,000	125	Mid-power LED	5000	80	180°	100-240	180×80	Ф 150	External
5inch	MY-12S-D5-E56	12W	1,500	125	Mid-power LED	5000	80	180°	100-240	180×80	Ф 150	External
8inch	MY-30S-D8-E56	30W	3,500	117	Mid-power LED	5000	80	180°	100-240	230×88	Ф 200	External

<sup>\*</sup>The above Im/w is base on 5000K CCT, and other color temperature 3000K,4000K,6000K,6500K could be optional.

# With our world class testing center and engineer team, MY LUMENS can offer almost all the test reports(Optics/Heat/Electronic) for all our product.

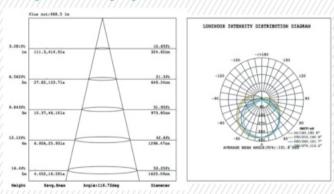
## Integrating Sphere Measurement System

- Test the following main parameter of the LED&LED Lighting Fixture
- Total Lumen
- CRI,CCT,(X,Y) etc.
- Power supply efficiency&PF
- Efficacy of LED Lighting Fixture



## Goniophotometer is used for measurement of the light emitted from an object at different angles

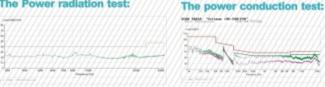
#### Test light source and lighting fixture 's IES data and Lux



Note: The Curves indicate the Lux at different distance/angles

## Power Supply EMC test result, almost 10db margin, good performance(efficiency>87%, PF>0.95):

#### The Power radiation test:



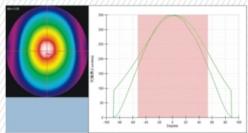
Power supply: Thermoelectric separation structure ,with our special design in precise small volume, all main material from USA and Japan (Mosfet-Onsemi/Aluminum Capacitor-Rubycon Japan) It seems that our power supply with high performance.

## MY LUMENS Lighting Fixture Measurement System

Our Lighting Fixture Measurement System provide the test report for the following main parameters of the LED&LED Lighting Fixture:The view angle,the light distribution,color CCT and brightness(luminance) uniformity and so on

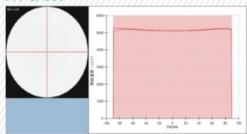
#### We can provide IES file

#### FFP of cd



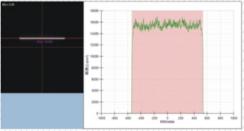
Note: The curve indicate the cd vs angle

#### FFP of CCT



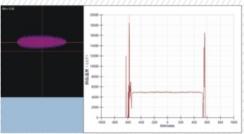
Note: The curve indicate uniform CCT vs angle

## Tube Surface brightness distribution



Note: The curve indicate good uniformity of brightness

### Tube Surface CCT distribution



Note:Good space uniformity of CCT

# How to resolve led glaring issue

# What is the impact of glaring light?









Eye Strain

Sleep Disorders

Myopia

Psychasthenia

# Why LED Light is Glaring?

Led light radiation angle is 120°. It is a very focus light source which causes eye discomfort due to high contrast ratio with dark surrounding environment, hence reduced visibility of object you are looking at.

Glare light has been a challenge for LED luminaire industries.



# How to Solve glaring issue?

01

Reduce efficiency of light output

Outcome: Will fail customer request for better lighting environment

NG

02

Change of Color Temperature, from 5000K (cool white) to 3000K (warm white)
Outcome: 5000K CCT is needed for places like school, business centers & etc

NG

03

Add additional diffuser outsideT8 Tube to reduce glaring

Outcome: Most enquiries for T8 tubes are for direct replacement, additional diffuser will complicate the task

Outcome: Most enquiries for T8 tubes are for direct replacement, additional diffuser will complicate the task. Further more, it will also reduce the brightness efficacy

NG

04

Utilizing indirect lighting concept to materialize even distribution hence solve the glaring issue

OK

# What is indirect lighting?

Special Indirect Lighting

Normal indirect lighting is referring to non-directional radiation of light but by utilizing reflected light from the wall, ceiling board or another other media to light-up an area of interest.

Is there a light source which has even distribution, soft and yet bright enough for General Lighting purpose? Or, in another word, is there an indirect light source which is suitable for General Lighting? This will be the savior to overcome glaring issue.

"Special Indirect Lighting" is referring to small portion of the light is direct light but the bigger portion will be blocked by diffuser, which causes TIR effect (total internal reflection). The internal reflected light will then be multiple reflected by reflector to produce non glaring light for General Lighting application. The reflector is MCPET material from Furukawa Electronics Japan. It has special foam type material structure. When the light hit the surface, it will be reflected multiple times and create very effective scattered light which is very even, soft and non glaring light. The reflectivity of this material is as high as 99%, hence it is almost a lossless reflector. We call this as "special Indirect Light" as it uses MCPET material for reflection and not by reflection from the wall or ceiling board.

By using Special Indirect Lighting, it can ensure high brightness (currently 180 lm/w is achievable) and eliminate glaring issue. It is the best lighting for General Lighting and is suitable for schools, hospitals and offices.



# Application Field









# Why everyone is going for High Efficacy



# High Efficacy=Energy Saving

# Power Consumption for Different Lighting(2000 lm) Efficacy down Conventional LED Tube 180lm/W High Efficacy LED Tube



①No hazardous material like lead or mercury

②Reduce emission of carbon dioxide Comparing flourescent with LED lighting for CO<sub>2</sub> emission for 40,000 hours(24hours,365days,4.5years) LED lighting save 939Kg of CO<sub>2</sub> equavalent of CO<sub>2</sub> intake for 67 trees for 50 years(average of 15Kg/tree)

40W Flourescent Tubes (40W X 2pcs)

Hight Efficacy LED Tubes (11.1W X 2pcs)

40W\*2pcs\*0.001\*40,000h\*0.406=about 1,299kg(CO<sub>2</sub>)

CO<sub>2</sub>: about 1299kg

Reduced 939Kg CO, emission equalvalent to CO, intake for 67 trees for 50 years

CO<sub>2</sub>: about 360kg

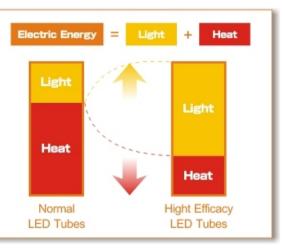
11.1W\*2pcs\*0.001\*40,000h\*0.406=about 360kg(CO<sub>2</sub>)

CO2 intake for every tree=14Kg of CO2, Value taken from 2012 Tokyo Electric Power Company (Tepco)



Electricity can be transformed into light and heat. Hight efficacy in light will generate lesser heat. Lower heat in lighting appliances will reduce components degradation, hence increase life span of the lighting appliances.

High Efficacy LED Tubes will have LONGER life span.



# How to increase efficacy lighting?



Average designers will have 2 approaches:

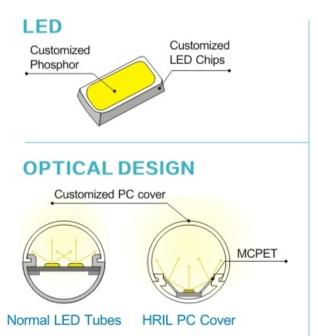
①Increase LED count, hence reduce current flow to improve lighting efficacy

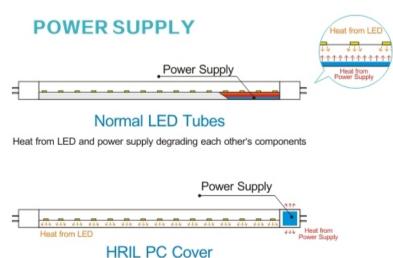
Will increase in cost, and will have limited improvement(estimated at 140 lm/W)

②Increase PC cover transmissivity, hence sacrifice light evenness to improve lighting efficacy Will cause light glaring. And will have limited improvement(estimated at 145 lm/W)

## HRII → High Reflex Indirect Lighting

High efficacy design thru enhanced power supply, special indirect reflection material, LED, and unique PC cover





Separate power from LED, not hot spot, hence components degradation and efficacy improve



# Flickering is damaging!

Luminaires are powered by AC current (Alternating Current). The brightness will change periodically depending on amplitude of the flowing electric. Light flickering effect is the result of the different brightness from light source. There are two types of flicker, one is at visible frequency of below 100Hz, and another is at invisible frequency of above 100Hz which is biologically harmful. Following facts are for frequency above 100Hz



- Most LED tubes in the market have flicker effect of above 100Hz and invisible to our eyes, however it is detectable with cellphone's camera.
- New generation of LED tubes are free from this flicker effect and cannot be detected with cellphone's camera

# The impact of flickering light









Brain damaging Poor eyesight for reading

Migraine

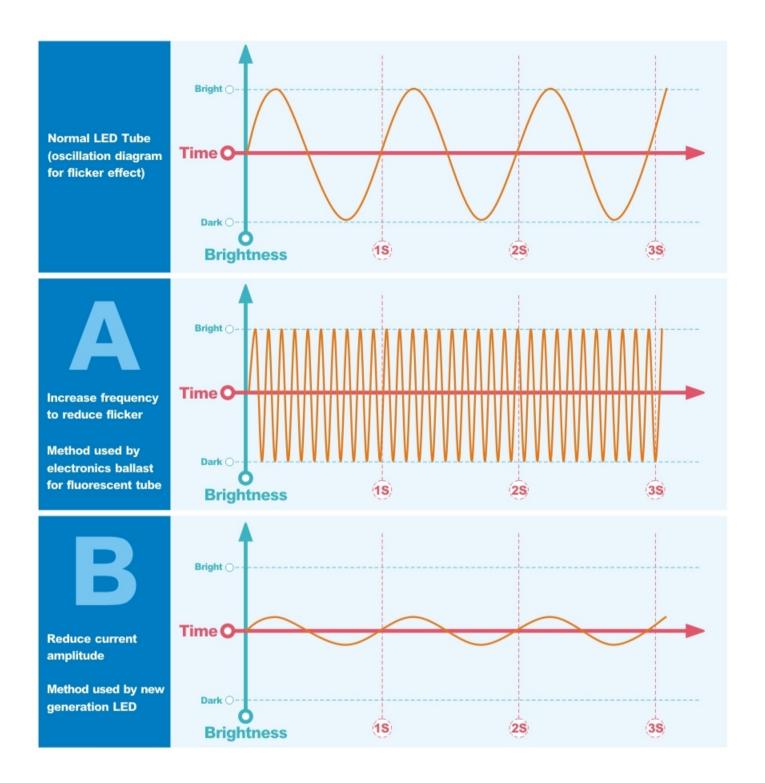
Lower productivity

# How to resolve light flickering effect?

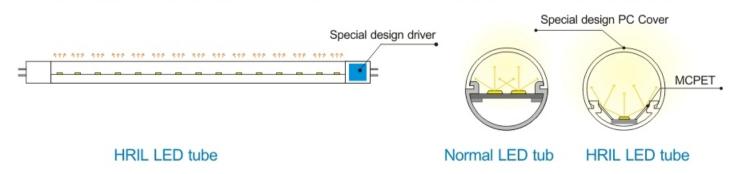
Light flickering effect is the brightness changes resulted from the changes of amplitude inelectric current flow



- a) The frequency of the current. Lower frequency cause more distinctive changes in brightness, hence, produce very obvious flicker effect Solution: Increase the frequency (Diagram A)
- b) The higher amplitude of current, the higher effect is the brightness changes, hence, more obvious flicker effect Solution: Reduce the amplitude (Diagram B)



## HRIL carried with special design driver which produce flicker free and healthy lighting



# The Story of MY LUMENS Brand Name

The name of 'MyLumens' came from the poem "A Quiet Night Thought" (also translated as "Contemplating Moonlight"), written by Li Bai. Li Bai was a Chinese poet acclaimed from his own day to the present as a genius and a romantic figure who took traditional poetic forms to new heights in the Tang Dynasty



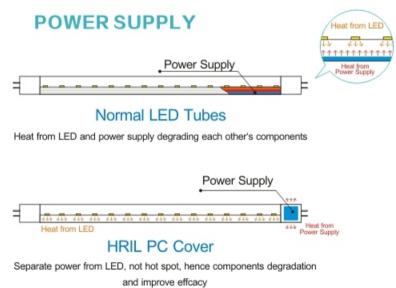


# Achieving high lumen & efficient light

## **HRII** → High Reflex Indirect Lighting

High efficacy design thru enhanced power supply, special indirect reflection material, LED, and unique PC cover







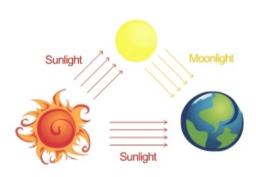
# Warm and smooth lighting bringing the feeling of a home

'MY' in MY LUMENS refers to short form of moonlight, also carrying a meaning of 'My'.It gives and impression of 'My Light' MY LUMENS' mission is to provide good and quality light for the end users

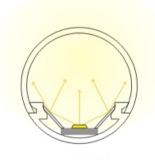




# Ensure Quality of light, non glaring and indirect lighting



Glaring sunlight reflected by the moon before reaching the earth



**HRIL** 

Glaring LED light reflected by the MCPET before reaching the eyes of end users



=



Moon

+



MY LUMENS

Smiles

MY LUMENS

Company name

# **W** How to resolve led glaring issue



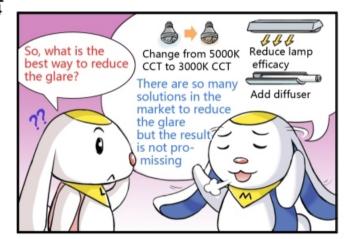


angle.This 'zebra' effect will cause eye strain













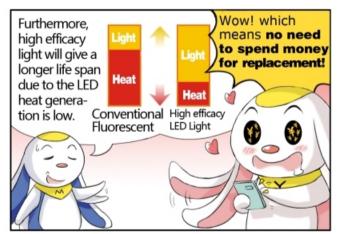
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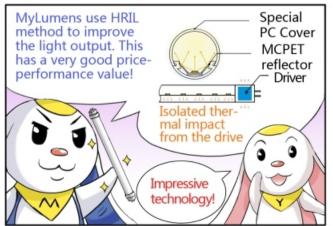
# (B)

# Why everyone is going for High Efficacy



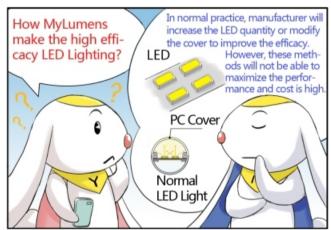








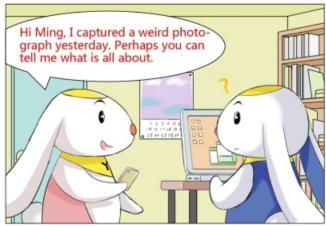




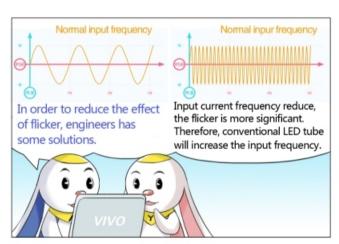


5 | 6 7 | 8

# Flickering is damaging!



From technical point of view, general lighting operate with alternating current (AC). The brightness of the light will change according to AC frequency. This is called 'Flicker'. Really? This is something new! What is the effect of flicker to human eyes

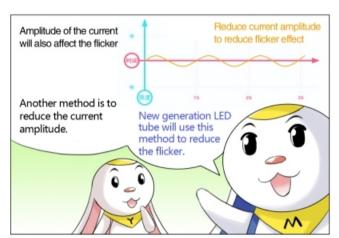


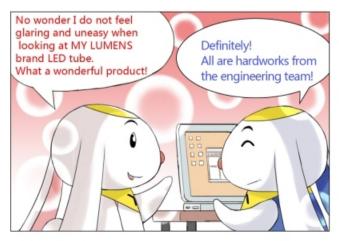




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# The Story of MY LUMENS Brand Name

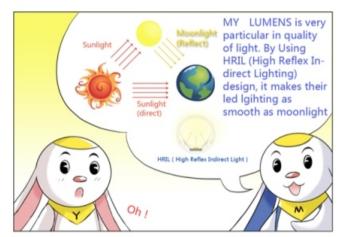
















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# For more details, please visit our website:

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